

**USE WITH FOLLOWING KILN ASSEMBLIES:**

MODEL	WIRING DIAGRAM
J2918	K042-110
J2927	K043-110
X1818	K107-110
X1827	K108-110
X2327	K113-110

SEE KILN WIRING DIAGRAM

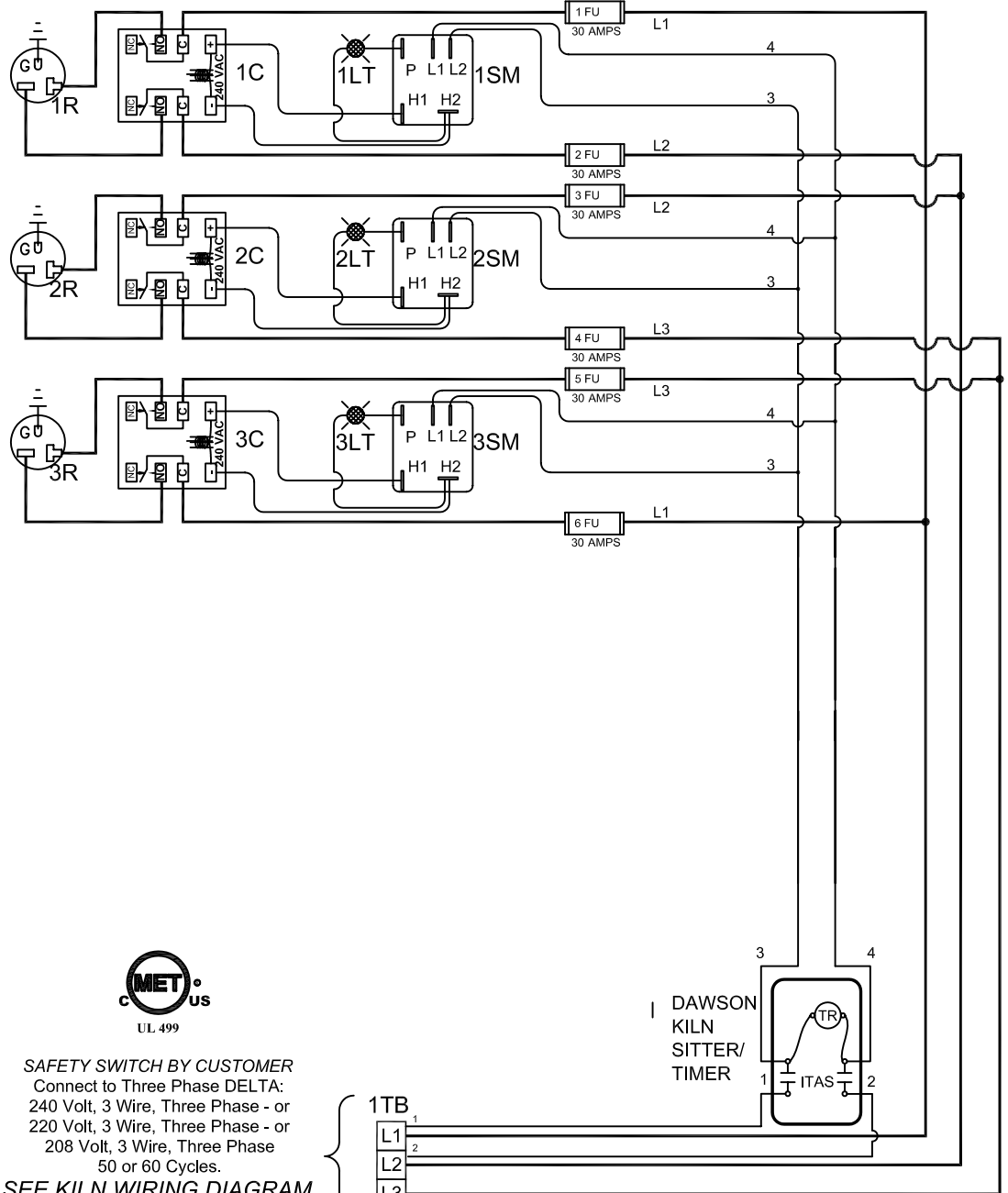
PLUG KILN SECTION CAPS INTO RESPECTIVE RECEPTACLES

**NOTES:**

Control Wire:  
14 AWG, SEWF, 150°C  
Power Wire:  
14 AWG, SEWF, 150°C

Industrial & commercial applications may require the installation of a LOCKOUT/TAGOUT device to prevent the Kiln from operating during maintenance.

This Kiln is recommended to be wired & connected to an approved U. L. & NEC configured disconnect switch and properly fused according to the KW load load specification listed on the Kiln Nameplate. L&L Kiln Mfg., Inc., also recommends fuses rather than circuit breakers to prevent nuisance tripping.



**SAFETY SWITCH BY CUSTOMER**  
Connect to Three Phase DELTA:  
240 Volt, 3 Wire, Three Phase - or  
220 Volt, 3 Wire, Three Phase - or  
208 Volt, 3 Wire, Three Phase  
50 or 60 Cycles.

**SEE KILN WIRING DIAGRAM FOR POWER REQUIREMENTS**

SWITCHING CAPACITY = 34 AMPS MAXIMUM

**ELECTRICAL PARTS LIST**

SYMBOL	QTY	DESCRIPTION	CUSTOMER PART NO.
1TB	1	POWER CONNECTION BOARD	L-J-PBLG/02
1TAS	1	DAWSON KILN SITTER	N-G-LT30/00
1TAS	1 (OPT)	50 HZDAWSON KILN SITTER	N-G-LT30/50
SM	3	INPUT ZONE SWITCHES	L-J-INF0/30
LT	3	INPUT ZONE PILOT LIGHTS	L-G-PIL0/00
C	3	POWER RELAYS	L-G-RL25/30
R	3	SINGLE RECEPTACLE NEMA 6-20R	L-J-SR20/00
FU(B)	3	ELEMENT BRANCH CIRC FUSEBLOCKS	L-G-FH30/20
FU(S)	6	ELEMENT BRANCH CIRCUIT FUSES	L-G-FS30/NL

REV#	DATE	REVISION DESCRIPTION
A	6/17/09	REPLACED UL MARK WITH MET CERTIFIED MARK & ADDED NEW LOGO
0	9/30/02	MISC CORRECTIONS FOR RELEASE

**L&L Kilns**  
hotkilns.com  
505 SHARPTOWN ROAD  
SWEDESBORO, NJ 08085  
PHONE: (856) 294-0077  
FAX: (856) 294-0070

TITLE: **CONTROL WIRING DIAGRAM WITH MANUAL INPUT SWITCHES**  
For 3 Phase Kiln with (3) 20 Amp Sections  
Branch Circuit Fusing / No Power Bottom

DRAWN BY	G.W.L.	REV. CODE	A	DRAWING NO.	K262-104
DATE	1/23/01	SCALE	1 = 8		
CHK	G.D.L.	APP			
JOB NO		SER NO		SHEET NO. 1 OF 1	
FILE NAME	L:\EVL\KILN\WIRING\GCTL		MADE FROM	USERIES\K043-103.dwg	
	IK262-104.dwg				