

# Easy-Fire XT

# Square Top-Loading Kilns

Square Sectional Kilns • Cone 10 • 3" Brick

## FEATURES

**Temperature Rating:** Most voltages are Cone 10, 2350°F, 1290°C (See electrical specifications)

**Lid, Hinge & Stand:** Aluminized Steel Stand.

**Assembly:** 9" high sections stack on top of each other. Easy to assemble. Bottom is reversible.

**Construction:** Unique shallow side arches create super-strong sides and allow for plenty of space for air circulation around kiln shelves.

**Insulation:** 3" K23 firebrick.

**Brick Coating:** Reflective coating protects brick and reduces dusting.

**Element Holders:** Patented ceramic holders protect brick.

**Elements:** Heavy-duty. 2 elements per 9" high section.

**Element Connections:** Proprietary all-ceramic element connection block makes changing elements easy.

**Control Panel:** All controls and components are mounted in a separate control panel that is piggy-backed to the element connection box. A layer of insulation and this separation helps keep the controls cool. The control panel and element box are hinged for easy access and maintenance. Control box can be easily removed for servicing. On/off switch and control fuse are included. Some models have branch fusing.

**Control:** DynaTrol with 4 Easy-Fire programs, 6 Vary-Fire programs, PreHeat, Delay, Program & Segment Review, and Diagnostics.

**Zone Control:** Two or three zones with separate thermocouples.

**Peephole Plugs:** Non-fragile solid ceramic with heat-locked head. 1" diameter full-view non-tapered. One per section.

**Thermocouples:** Type K 8 gauge with ceramic protection tubes.

**Relays:** Mercury free relays.

**Power Cord/Plug:** 50 Amp NEMA 6-50 six foot cord included for one phase, 50 Amp NEMA 15-50 six foot cord included for three phase. Some models are direct wired. See electrical specifications.

**Instructions:** Complete visual instructions with control reference, process information, assembly, troubleshooting, and parts list. In addition web videos show how to assemble the kiln and how to fire it. (See [hotkilns.com/assembling-easy-fire-kiln](http://hotkilns.com/assembling-easy-fire-kiln))

**Warranty:** Limited 3 year warranty. (See [hotkilns.com/warranty](http://hotkilns.com/warranty)).



An X2827-EZ-QD (with Quad element option) is shown. The control panel is mounted on the right side of the kiln.

## OPTIONS

**Furniture Kits:** See Dimension & Hearth Specifications.

**Thermocouple Options:** Type S platinum (see [hotkilns.com/type-s-platinum-thermocouples](http://hotkilns.com/type-s-platinum-thermocouples) or 1/4" pyrocoil sheathed (see [hotkilns.com/pyrocoil-tc](http://hotkilns.com/pyrocoil-tc)).

**Vent System:** Vent-Sure downdraft vent (see [hotkilns.com/vent-sure](http://hotkilns.com/vent-sure)).

**Quad Element Option:** There are two doubled elements in four rows. Watts and amps do not change.



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L&L Kiln's patented hard ceramic element holders protect your kiln.

Bulletin No: Spec-EZ-XT-04-12

## DIMENSION, WEIGHT & FURNITURE KIT SPECIFICATIONS

Model Number	Inside Height	Cubic Feet	Furniture Kit	Furniture Kit Part No.	Outside Dimensions	Shipping Dimensions (with Kit)	Ship Weight Kiln Only	Ship Weight Kiln + Kit
E2318-XT	18"	5.0	(4) 20" x 10" shelves, 1 post kit	H-X-K318/00	40" W x 32" H x 42" D	48" W x 55" H x 44" D	500 lbs	550 lbs
E2327-XT	27"	8.1	(6) 20" x 10" shelves, 1 post kit	H-X-K327/00	40" W x 41" H x 42" D	48" W x 60" H x 44" D	600 lbs	665 lbs
E2818-XT	18"	7.8	(4) 23" x 11-1/2" shelves, 1 post kit	H-X-K318/00	45" W x 32" H x 47" D	48" W x 55" H x 44" D	625 lbs	695 lbs
E2827-XT	27"	11.7	(6) 23" x 11-1/2" shelves, 1 post kit	H-X-K327/00	45" W x 41" H x 47" D	48" W x 60" H x 44" D	735 lbs	835 lbs

**Crosssection of Inside:** 22" wide by 22" deep for E2318-XT & E2327-XT. 26-1/2" wide by 26-1/2" deep for E2818-XT & E2827-XT.

**Minimum Space Requirements:** 60" wide by 60" deep for E2318-XT and E2327-XT. 66" wide by 66" deep for the E2818-XT and E2827-XT.

**Furniture/Shelves Kit:** See above for shelf sizes. Each post kit includes six each, 1/2", 1", 2" 4", 6" and 8" high 1-1/2" square cordierite posts. All furniture kits include heat-resistant gloves and 5 pounds of cone 10 kiln wash.

**General Dimension Drawings:** Not available at this time. See dimension drawings of similar DaVinci models (for kiln bodies) and Easy-Fire kilns (for control panel dimensions).



Furniture kit for an X2327-EZ

## ELECTRICAL SPECIFICATIONS

Standard Models									
Model Number	Part Number	Volt/Phase	Watts	Amps	Wire Size	Fuse Size	Branch Fusing	Power Connection	Max Temp/Cone
E2318-XT-240	K-Z-231B/31	240/1P	9,460	39.4	6 ga	50 a	No	6-50 Plug	Cone 10, 2350F
E2318-XT-240-3P	K-Z-231B/32	240/3P	9,460	34.1	6 ga	50 a	No	15-50 Plug	Cone 10, 2350F
E2318-XT-208	K-Z-231B/21	208/1P	9,460	45.5	6 ga	60 a	No	6-50 Plug	Cone 10, 2350F
E2318-XT-208-3P	K-Z-231B/22	208/3P	9,460	39.4	6 ga	50 a	No	15-50 Plug	Cone 10, 2350F
E2327-XT-240	K-Z-232B/31	240/1P	11,520	48.0	6 ga	60 a	No	6-50 Plug	Cone 10, 2350F
E2327-XT-240-3P	K-Z-232B/32	240/3P	11,520	27.7	8 ga	40 a	No	15-50 Plug	Cone 10, 2350F
E2327-XT-208	K-Z-232B/21	208/1P	9,980	48.0	6 ga	60 a	No	6-50 Plug	Cone 5, 2170F
E2327-XT-208-X	K-Z-232X/21	208/1P	11,520	55.4	4 ga	70 a	Yes	Direct - No Plug	Cone 10, 2350F
E2327-XT-208-3P	K-Z-232B/22	208/3P	11,520	32.0	8 ga	40 a	No	15-50 Plug	Cone 10, 2350F
E2818-XT-240	K-Z-281B/31	240/1P	11,520	48.0	6 ga	60 a	No	6-50 Plug	Cone 10, 2350F
E2818-XT-240-3P	K-Z-281B/32	240/3P	11,520	41.6	6 ga	60 a	No	15-50 Plug	Cone 10, 2350F
E2818-XT-208	K-Z-281B/21	208/1P	9,980	48.0	6 ga	60 a	No	6-50 Plug	Cone 5, 2170F
E2818-XT-208-3P	K-Z-281B/22	208/3P	11,520	48.0	6 ga	60 a	No	15-50 Plug	Cone 10, 2350F
E2827-XT-240	K-Z-282B/31	240/1P	11,520	48.0	6 ga	60 a	No	6-50 Plug	Cone 5, 2170F
E2827-XT-240-X	K-Z-282X/31	240/1P	14,930	62.2	3 ga	80 a	Yes	Direct - No Plug	Cone 10, 2350F
E2827-XT-240-3P	K-Z-282B/32	240/3P	14,930	41.6	6 ga	60 a	No	15-50 Plug	Cone 10, 2350F
E2827-XT-208	K-Z-282B/21	208/1P	9,980	48.0	6 ga	60 a	No	6-50 Plug	Cone 1, 2080F
E2827-XT-208-X	K-Z-282X/21	208/1P	14,930	71.8	3 ga	90 a	Yes	Direct - No Plug	Cone 10, 2350F
E2827-XT-208-3P	K-Z-282B/22	208/3P	14,930	48.0	6 ga	60 a	No	15-50 Plug	Cone 10, 2350F

**UL Listing:** Not listed.