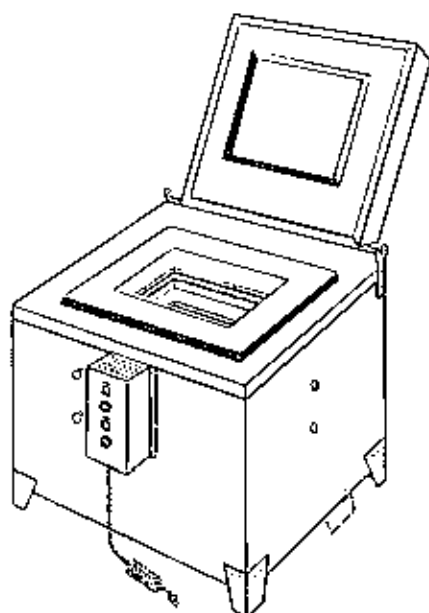


CATALOGUE AND PARTS MANUAL



dyna **KILN**®

THE TROUBLE-FREE METHOD

LL
AND

ELECTRIC KILNS

Read this Unconditional
Guarantee, word-for-word!

Guarantee

Every Dyna-Kiln produced by L & L Manufacturing Company is unconditionally guaranteed as to performance and workmanship within one year from date of purchase. This one year unconditional guarantee also applies to Dyna-Kiln switches and the Dyna-Glow Elements . . . Your Dyna-Kiln must give satisfaction.

MEMBER



Dyna-KILN

FEATURES THAT MAKE YOUR KILN DOLLAR BIGGER THAN EVER



DYNA-GLOW ELEMENTS AND ELEMENT HOLDERS

Dyna-Glow Element Holders are the product of L & L research and are available only on Dyna-Kilns made by the L & L Manufacturing Company.



IMPROVED FIRING QUALITIES

Dyna-Glow Element Holders improve firing qualities due to their super-reflective properties and their increased radiation area. This is a vast improvement over the old fashioned method of embedding elements in the firebrick itself.



ELIMINATE ELECTRICAL SHOCK HAZARDS

Dyna-Glow elements do not protrude, thus eliminate the hazards of electrical shock when loading and unloading the kiln.



QUICK, EASY REPLACEMENT OF ELEMENTS

When it becomes necessary to replace elements you'll realize the superiority of the Dyna-Glow Element Holder. You won't have to remove or re-place pins. You won't have to chip away at firebrick. You merely lay the new element in the "bed" of the Dyna-Glow Element Holder. Presto—the chore is done!



NO MORE FLAKING

The unique design of Dyna-Glow Element Holders prevents flaking of element oxidation onto your ware.



EXTRA HARD, EXTRA TOUGH REFRACTORY

Dyna-Glow Element Holders are formed from exceptionally hard refractory, thereby giving a hard, smooth, glossy channel along which the elements may freely expand and contract. Never again will you be bothered with spoiled ware caused by small particles of firebrick and flakes of dust!



CLEANER KILN INTERIORS

Dyna-Glow Element Holders make your kiln's interior more orderly, cleaner, more attractive.



ELEMENTS NOW LAST L-O-N-G-E-R

Dyna-Glow Element Holders increase the life of the elements because mechanical and chemical abuse of those elements is now eliminated. Elements are now protected from accidental contact with the ware. Chemical action is minimized because the temperature difference between kiln interior and the element area is not so great as in old-fashioned kilns with the elements embedded in the firebrick itself.



RECESSED DOOR AIDS KILN EFFICIENCY

Typical of L & L care and thoroughness is the design of the door used on your Dyna-Kiln. Recessed door on front loaders and recessed lid on top loaders prevent heat loss in all models. Recessed lid in top loaders prevents cold down drafts from entering this style Dyna-Kiln.



MORE INSULATION — BETTER INSULATION

Long study and hundreds of tests were made before selection of the special firebrick and other insulation materials used in your Dyna-Kiln. Perfect firing and economy of fire cost is the natural result.



CASE CONSTRUCTION NOT NEGLECTED

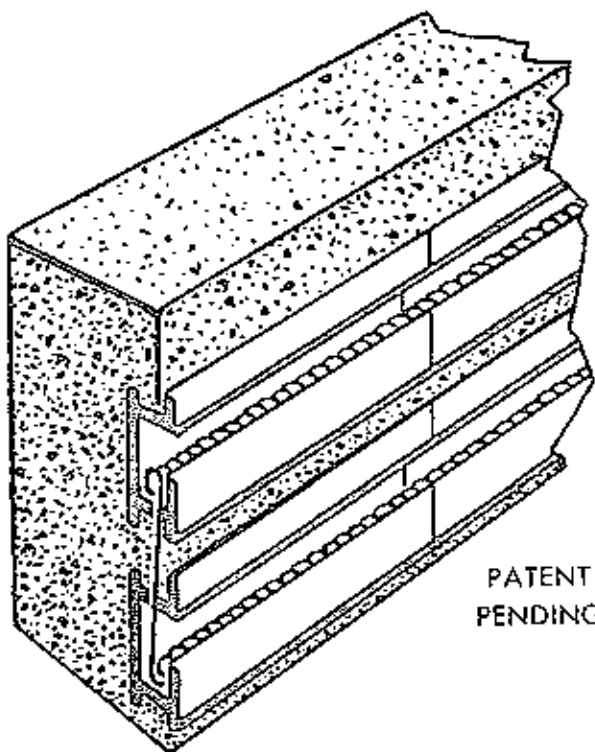
While the interior of the kiln is the "heart" of the L & L method, the quality of the outer case has not been overlooked. To assure durability and long life we use only cold-rolled steel. Different thicknesses of this cold-rolled steel are used on the various Dyna-Kiln models, the thickness being determined by the kiln size. Every Dyna-Glow Kiln is finished with heat-resistant paint.

dyna

GLOW

ELEMENTS

AND ELEMENT HOLDERS



PATENT
PENDING

12

TWO PEEP-HOLES IN EVERY DYNA-KILN

Possible temperature differences between top and bottom of the Dyna-Kiln may be checked through the two peep-holes, then "evened out" by use of the multiple heat control built into every Dyna-Kiln.

13

THERMO-COUPLE HOLES PROVIDE CLOSER HEAT CONTROL

Every Dyna-Kiln has two thermocouple holes for checking top and bottom temperatures with an L & L Pyrometer. Plugs for thermo-couple holes are provided as standard equipment with all Dyna-Kilns.



14**STEEL LEGS FOR COOLER, SAFER KILN WORK**

Every Dyna-Kiln is mounted on four sturdy steel legs, thus permitting free air to circulate beneath the kiln. This keeps the bottom of the kiln from becoming hot. Your Dyna-Kiln may be placed on practically any type of surface without fear of causing a fire or heat damage.

15**CORDS ARE "UL" APPROVED**

All plug-in Dyna-Kiln models come complete with electrical cord, ready for operation. The cord is "UL" approved.

16**MORE AREA IN SQUARE DYNA-KILNS**

Every Dyna-Kiln is square in shape, thus providing more firing space than round or octagonal types.

17**ELEMENTS EASILY REPLACED IN MERE MINUTES**

You don't have to remove any firebrick when replacing the element in Dyna-Kilns. Skilled or unskilled, any person can remove and replace elements with only a screw driver and pliers.

18**ALL WIRE IN DYNA-KILNS IS "UL" APPROVED****19****GUARANTEED SWITCHES ARE "UL" APPROVED**

Dyna-Kiln switches are the safety type, 2 pole, 3 position, multiple heat control, operating in either clockwise or counter-clockwise positions. All Dyna-Kiln switches are guaranteed for one year. All are "UL" approved.

20**PILOT LIGHT ON EVERY DYNA-KILN**

Every Dyna-Kiln has a pilot light for each switch. Pilot light indicates when kiln is in operation.





NO MORE RUSTING

Every Dyna-Kiln is constructed to eliminate rusting to the greatest possible degree. Unique Dyna-Kiln construction prevents rust particles from entering the firing chamber and ruining the ware.



FACE HARDENING PREVENTS DUSTING

Fire brick inside every Dyna-Kiln has been face hardened to prevent dusting of the fire brick onto the ware.



USE YOUR DYNA-KILN ANYWHERE IN HOUSE OR STUDIO

First the Dyna-Kiln exteriors get an undercoating to prevent corrosion. Then a heat resistant paint is applied. Not an ugly black, mind you, but a heat resistant paint in a lovely color, so that use of your kiln is not confined to the cellar—you'll use it in any part of the house you choose.



37 MODELS GIVE YOU WIDE CHOICE

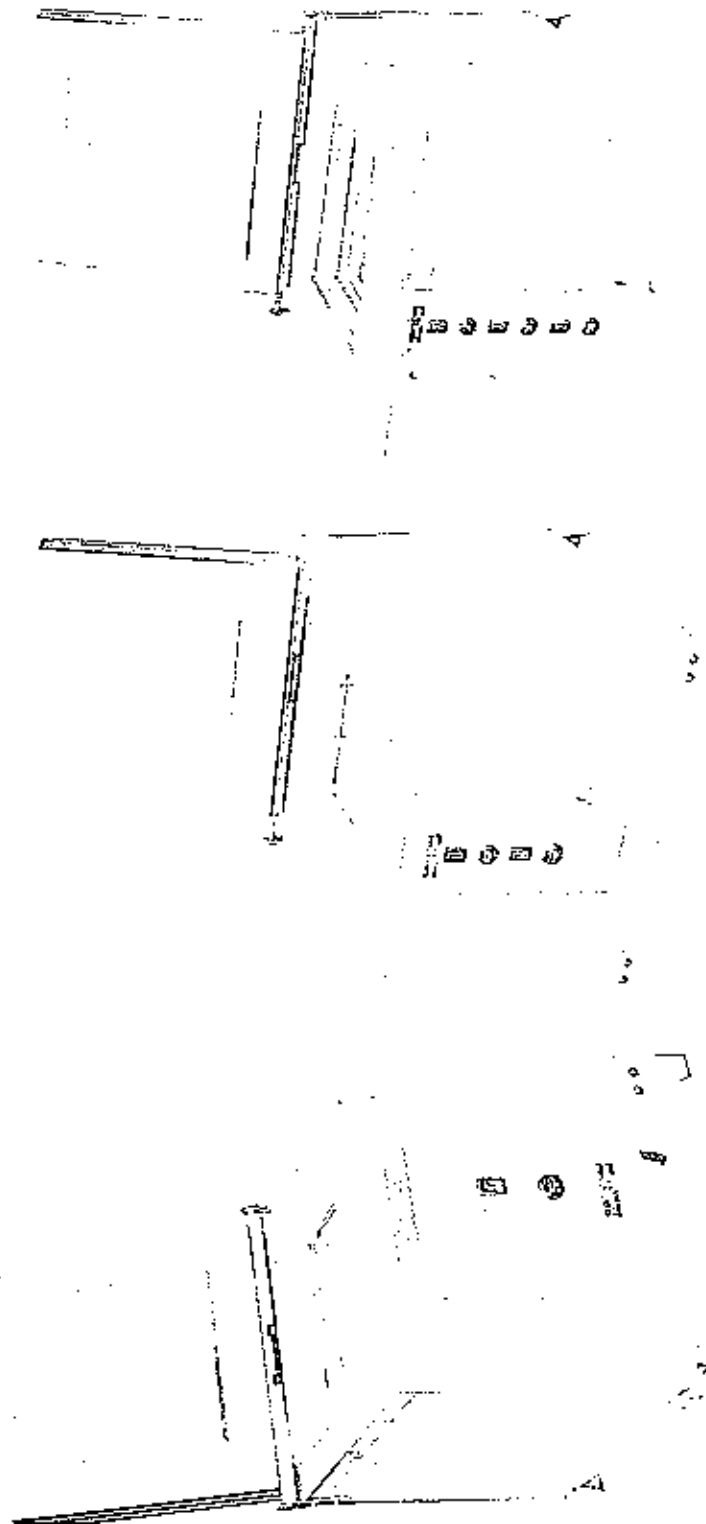
Choose the Dyna-Kiln that fits your purpose and your purse. There are thirty seven (37) models in front loading and top loading electric kilns from 2050 F. up to 2300 F. for firing porcelain ware.



ADDITIONAL DYNA-KILN FEATURES:

- ★ *Doors on all kilns are on sturdy hinges.*
- ★ *All models with elements on floor of kiln come equipped with hearth plate and posts at no extra charge.*
- ★ *The front loader can be obtained with stands.*
- ★ *Pyrometers can be purchased for all model kilns.*
- ★ *Automatic controls can be purchased for all model kilns.*
- ★ *Minimum of 3 heat controls up to 15 heat controls*

DYNA-KILN TOP LOADERS TO 2050° F.



N-100

13-1

138-1

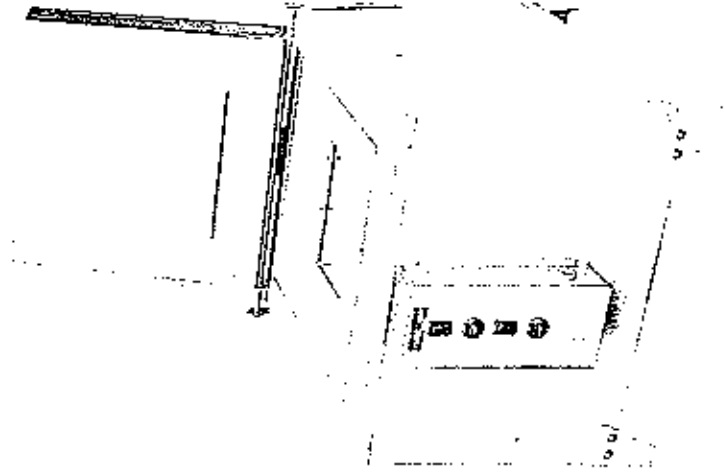
Every DYNA-KILN is unconditionally guaranteed for one year

SPECIFICATIONS AND PRICE LIST

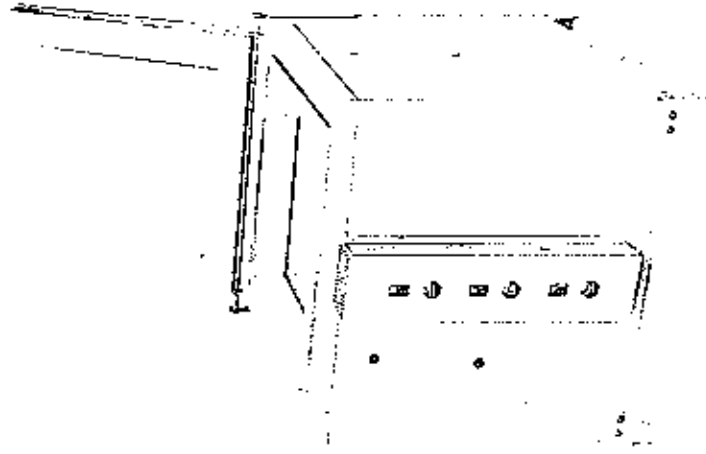
Model No.	Firing Chamber	Cubic Area	Outside Dimensions	Volts	Amperes	Power Lead Required	Phase	Heats	Time To Cook Or 255°F	Time To Shipping Weight	Price	Crating Charge
*70	11" sq. x 6 1/2"	786.5"	18 1/4" sq. x 19 1/2"	110V Plug In	15	#14 Wire	Single	3	3 1/2 hrs. to 6 hrs. to	80 lbs.	\$39.00	\$2.00
*80	11" sq. x 9"	1,089"	18 3/4" sq. x 17"	110V Plug In	18	#14 Wire	Single	3	3 1/2 hrs. to 6 hrs. to	140 lbs.	65.00	3.00
*100	11" sq. x 11"	1,331"	18 3/4" sq. x 19"	110V Plug In	18	#14 Wire	Single	3	3 1/2 hrs. to 6 hrs. to	150 lbs.	80.00	3.00
9L	12" sq. x 9"	1,296"	19 1/2" sq. x 17"	110V Or 220V	22.8	#10 Wire	Single	6	3 1/2 hrs. to 6 hrs. to	150 lbs.	75.00	3.50
11L	12" sq. x 11"	1,584"	19 1/2" sq. x 19 1/4"	110V Or 220V	26	#8 Wire	Single	6	3 1/2 hrs. to 6 hrs. to	160 lbs.	90.00	3.50
13L	12" sq. x 13 1/2"	1,944"	19 1/2" sq. x 21 3/4"	110V Or 220V	30	#8 Wire	Single	6	3 1/2 hrs. to 6 hrs. to	175 lbs.	105.00	5.00
15L	15" sq. x 13 1/2"	3,037.5"	22 1/2" sq. x 21 1/2"	3 Wire 220V	19.9	#10 Wire	Single	9	3 1/2 hrs. to 6 hrs. to	190 lbs.	125.00	6.00
138L	18" sq. x 13 1/2"	4,376"	27 1/2" sq. x 23 3/4"	3 Wire 220V	22.5	#10 Wire	Single	9	3 1/2 hrs. to 6 hrs. to	350 lbs.	138.00	6.50
158L	18" sq. x 15"	4,860"	27 1/2" sq. x 25 1/4"	3 Wire 220V	24	#10 Wire	Single	9	3 1/2 hrs. to 6 hrs. to	380 lbs.	181.00	6.50
188L	18" sq. x 18"	5,832"	27 1/2" sq. x 28 1/4"	3 Wire 220V	27	#8 Wire	Single	9	3 1/2 hrs. to 6 hrs. to	400 lbs.	215.00	7.50
N220	20" sq. x 20"	8,000"	29 1/2" sq. x 30"	3 Wire 220V	51	#4 Wire	Single	15	3 1/2 hrs. to 6 hrs. to	900 lbs.	434.00	15.00
N224	24" sq. x 24"	13,824"	33 1/2" sq. x 34"	3 Wire 220V	61	#4 Wire	Single	15	3 1/2 hrs. to 6 hrs. to	1,100 lbs.	655.00	20.00

* Model 570 has no improvements—It is NOT a Dyeo-Klin
 All 220V is 3 wire Edison System
 Models #N220—N224 have counter-weighted doors
 All prices F.O.B. Upland, Pa.
 Prices may be changed without notice
 Indicating promoters for above models \$20.00
 Automatic controls installed—Prices on Request

TOP LOADING DYNA-KILNS TO 2300° F.



11-H



188-H

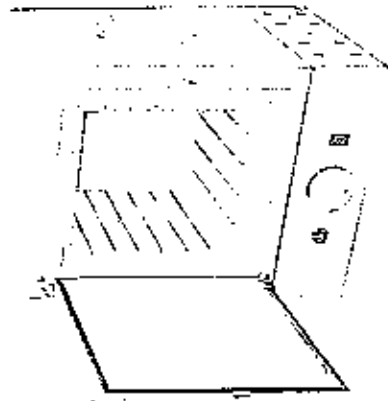
Every DYNA-KILN is unconditionally guaranteed for one year

SPECIFICATIONS AND PRICE LIST

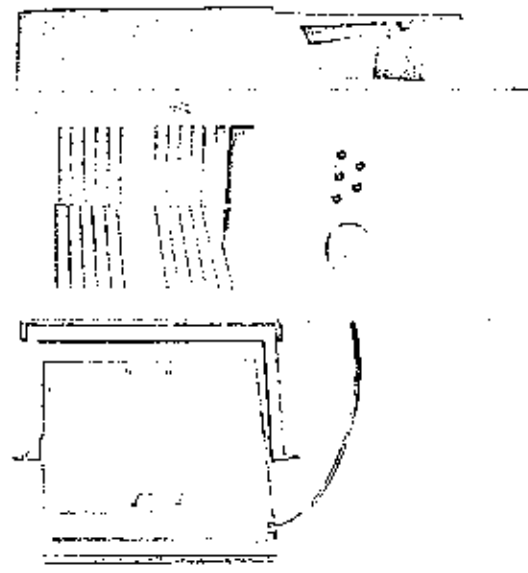
Model No.	Firing Chamber	Cubic Area	Outside Dimensions	Volts	Amperes	Power Lead Required	Phase	Heats	Time To Conc. Off	Time To 2300V	Shipping Weight	Price	Crating Charge
9H	12" sq. x 9"	1,296"	23 1/2" sq. x 20 1/2"	110V Or 220V	22.8 11.4	#10 Wire	Single	6	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	175 lbs.	\$90.00	\$3.50
11H	12" sq. x 11"	1,584"	23 1/2" sq. x 22 1/2"	110V Or 220V	26 13	# 8 Wire #14 Wire	Single	6	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	185 lbs.	110.00	3.50
13H	12" sq. x 13 1/2"	1,944"	23 1/2" sq. x 21 1/2"	110V Or 220V	30 15	# 8 Wire #14 Wire	Single	6	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	200 lbs.	137.50	5.00
15H	15" sq. x 13 1/2"	3,037.5"	26 3/4" sq. x 23 1/2"	220V 3-Wire	19.9	#10 Wire	Single	9	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	215 lbs.	152.00	6.00
138H	18" sq. x 13 1/2"	4,376"	29 1/2" sq. x 23 1/2"	220V 3-Wire	25.5	# 8 Wire	Single	9	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	375 lbs.	198.00	6.50
158H	18" sq. x 15"	4,860"	29 1/2" sq. x 25"	220V 3-Wire	27.2	# 8 Wire	Single	9	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	415 lbs.	260.00	6.50
188H	18" sq. x 18"	5,832"	29 1/2" sq. x 26"	220V 3-Wire	30.9	# 8 Wire	Single	9	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	450 lbs.	295.00	7.50
220H	20" sq. x 20"	8,000"	31 1/2" sq. x 32"	220V 3-Wire	51	# 4 Wire	Single	15	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	975 lbs.	550.00	15.00
224H	24" sq. x 24"	13,824"	35 1/2" sq. x 36"	220V 3-Wire	61	# 4 Wire	Single	15	3 1/2 hrs. to 4 1/2 hrs.	7 hrs. to 8 hrs.	1250 lbs.	755.00	20.00

All 220V is 3 wire Edison System
Models 220H and 224H have counter-weighted doors.
All Prices F.O.B. Upland, Pa.
Prices may be changed without notice
Indicating brackets for above models \$42.50
Automatic controls installed—Prices on request

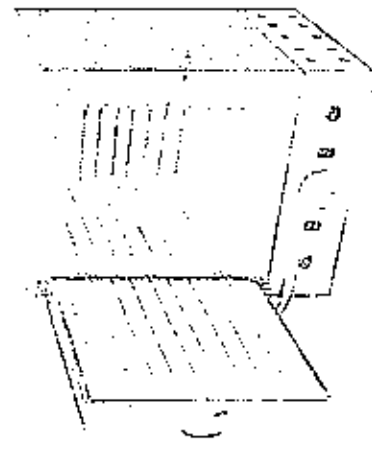
FRONT LOADING DYNA-KILNS IN ZUSU F.



212



424



414

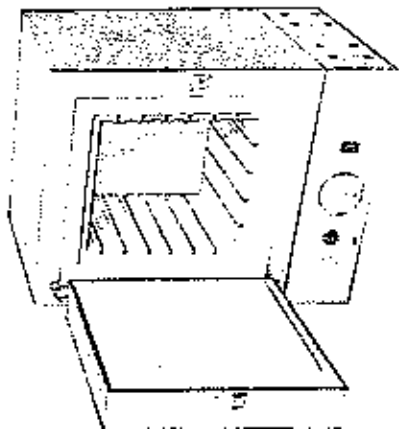
Every DYNA-KILN is unconditionally guaranteed for one year

SPECIFICATIONS AND PRICE LIST

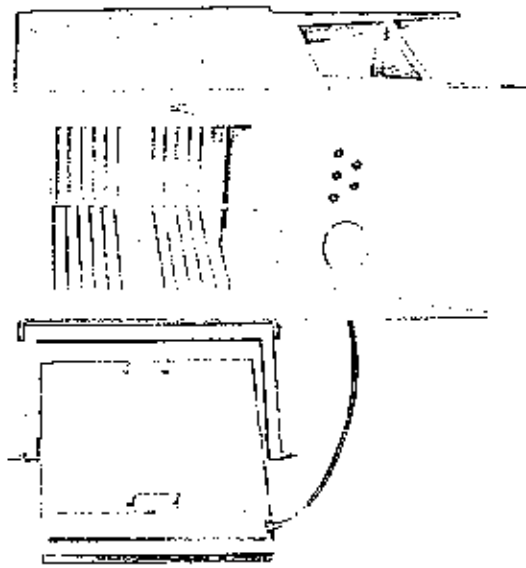
Model No.	Firing Chamber H.W.D.	Outside Dimensions H.W.D.	Volts	Amperes	Power Lead Required	Phase	Heets	Time To Cool Off	Time To 200 Def.	Shipping Weight	Price	Ceiling Charge	Stand Optional
63	6"x12"x12"	20 1/2"x19"x22 1/4"	110V Plug in	18	#14 Wire	Single	3	3 1/2 hrs. to	6 hrs. to	150 lbs.	\$85.00	\$5.00	\$20.00
93	9"x12"x12"	23 1/2"x19"x22 1/4"	110V Direct Line	22	#10 Wire	Single	3	3 1/2 hrs. to	6 hrs. to	200 lbs.	105.00	5.00	20.00
212	12"x12"x12"	26 1/2"x19"x22 1/4"	110V Direct Line	23.4	#10 Wire	Single	3	3 1/2 hrs. to	6 hrs. to	250 lbs.	130.00	6.00	20.00
414	14"x14"x14"	28 1/2"x21"x26 1/4"	220V 3-Wire	19.6	#10 Wire	Single	6	3 1/2 hrs. to	6 hrs. to	335 lbs.	250.00	7.00	25.00
616	16"x16"x16"	30 1/2"x23"x28 1/4"	220V 3-Wire	25.2	#8 Wire	Single	9	3 1/2 hrs. to	6 hrs. to	700 lbs.	375.00	8.00	25.00
818	18"x18"x18"	32 1/2"x25"x30 1/4"	220V 3-Wire	40	#4 Wire	Single	9	3 1/2 hrs. to	6 hrs. to	800 lbs.	550.00	15.00	Standard
200	20"x20"x20"	34 1/2"x27"x35 1/4"	220V 3-Wire	50	#4 Wire	Single	15	3 1/2 hrs. to	6 hrs. to	1200 lbs.	750.00	23.50	Standard
424	24"x24"x24"	38 1/2"x31"x39 1/4"	220V 3-Wire	60	#4 Wire	Single	15	3 1/2 hrs. to	6 hrs. to	1500 lbs.	980.00	28.50	Standard

All 220V—3 wire Edison System
 Indicating promoters for above models \$10.00
 Automatic controls installed—Prices on request
 All Prices F.O.B. Opland, Pa.
 Prices may be changed without notice.

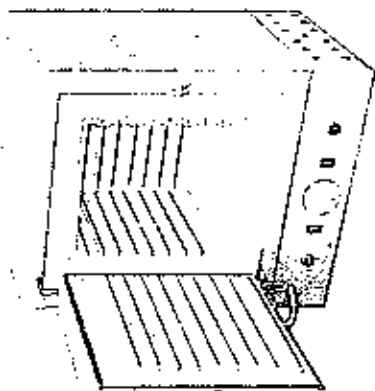
FRONT-LOADING DYNA-KILNS TO 2300° F.



212-H



424-H



414-H

Every DYNA-KILN is unconditionally guaranteed for one year

SPECIFICATIONS AND PRICE LIST

Model No.	Firing Chamber H-W-D	Outside Dimensions H-W-D	Volts	Amperes	Power Lead Required	Photo Meas.	Time To Conn. 0.6	Time To 2300°F	Shipping Weight	Price	Crating Charge	Stand Optional
63H	6"x12"x12"	22½"x21"x24½"	110V Plug in	38	#14 Wire	Single	3	3½ hrs. to 7 hrs. to	175 lbs.	\$130.00	\$5.00	\$20.00
93H	9"x12"x12"	25½"x21"x24½"	110V Direct Line	22	#10 Wire	Single	3	3½ hrs. to 7 hrs. to	225 lbs.	140.00	5.50	20.00
212H	12"x12"x12"	28½"x21"x24½"	110V Direct Line	23-4	#10 Wire	Single	3	3½ hrs. to 7 hrs. to	300 lbs.	170.00	6.00	20.00
414H	14"x14"x14"	32½"x25"x28½"	220V 3-Wire	19.6	#10 Wire	Single	3	3½ hrs. to 7 hrs. to	400 lbs.	345.00	7.00	25.00
616H	16"x16"x16"	34½"x27"x30½"	220V 3-Wire	25.2	#8 Wire	Single	6	3½ hrs. to 7 hrs. to	775 lbs.	500.00	8.00	25.00
818H	18"x18"x18"	36½"x29"x32½"	220V 3-Wire	40	#4 Wire	Single	6	3½ hrs. to 7 hrs. to	900 lbs.	650.00	15.00	Standard
200H	20"x20"x20"	38½"x31"x34½"	220V 3-Wire	50	#4 Wire	Single	15	3½ hrs. to 7 hrs. to	1350 lbs.	950.00	23.50	Standard
424H	24"x24"x24"	40½"x33"x38½"	220V 3-Wire	60	#4 Wire	Single	15	3½ hrs. to 7 hrs. to	1800 lbs.	1100.00	28.50	Standard

All 220-3 wire Edison System
 Indicating Pyrometer for above models S-42.50
 Automatic controls installed—Prices on request
 All prices F.O.B. Upland, Pa.
 Prices may be changed without notice

DYNA-KILN PARTS LIST

2000°F. Pyrometer (indicating only)	\$20.00
2500°F. Pyrometer (indicating only)	42.50
Thermocouple for either Pyrometer	3.50
Switches	1.50
Pilot lights	1.00

MODEL NO.	DYNA-GLOW ELEMENTS		PRICE PER SET
70	2 elements in a set	\$3.00 ea.	\$6.00
N90	4 elements in a set	2.00 ea.	8.00
N100	4 elements in a set	2.00 ea.	8.00
9L	4 elements in a set	2.00 ea.	8.00
11L	4 elements in a set	2.00 ea.	8.00
13L	4 elements in a set	2.00 ea.	8.00
15	6 elements in a set	3.00 ea.	18.00
138L	6 elements in a set	3.00 ea.	18.00
158L	6 elements in a set	3.00 ea.	18.00
188L	6 elements in a set	3.00 ea.	18.00
N220	10 elements in a set	5.00 ea.	50.00
N224	10 elements in a set	5.00 ea.	50.00
9H	4 elements in a set	3.00 ea.	12.00
11H	4 elements in a set	3.00 ea.	12.00
13H	4 elements in a set	3.00 ea.	12.00
15H	6 elements in a set	5.00 ea.	30.00
138H	6 elements in a set	5.00 ea.	30.00
158H	6 elements in a set	5.00 ea.	30.00
188H	6 elements in a set	5.00 ea.	30.00
220H	10 elements in a set	7.50 ea.	75.00
224H	10 elements in a set	7.50 ea.	75.00
63	6 elements in a set	3.00 ea.	18.00
93	6 elements in a set	3.00 ea.	18.00
212	8 elements in a set	3.00 ea.	24.00
414	12 elements in a set	3.00 ea.	36.00
616	12 elements in a set	3.00 ea.	36.00
63H	6 elements in a set	5.00 ea.	18.00
93H	6 elements in a set	3.00 ea.	18.00
212H	8 elements in a set	3.00 ea.	24.00
414H	12 elements in a set	5.00 ea.	60.00
616H	12 elements in a set	5.00 ea.	60.00

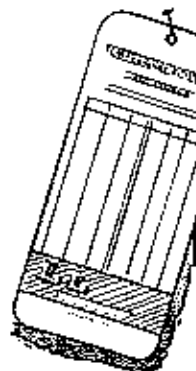
TEMPERATURE EQUIVALENTS OF CONES

RATE OF TEMPERATURE INCREASE
150° C PER HOUR

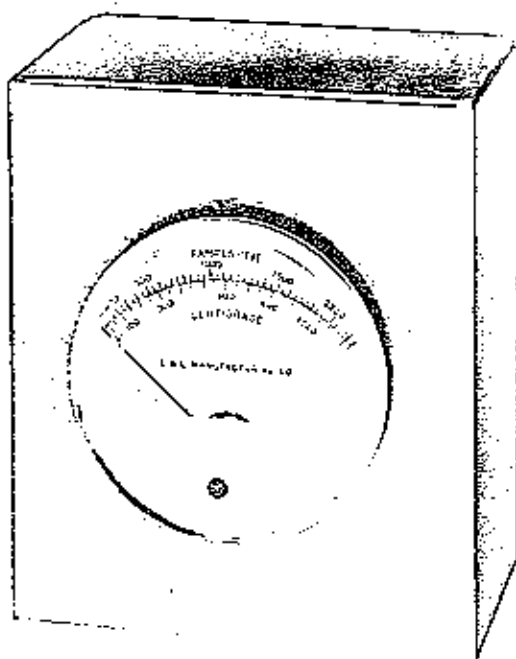
Cone No.	°Cent.	°Fahr.	Cone No.	°Cent.	°Fahr.
022	605	1120	3	1170	2140
021	615	1140	4	1190	2170
020	650	1200	5	1205	2200
019	660	1220	6	1230	2250
018	720	1330	7	1250	2280
017	770	1420	8	1260	2300
016	795	1460	9	1285	2350
015	805	1480	10	1305	2380
014	830	1530	11	1325	2420
013	860	1580	12	1335	2440
012	875	1610	13	1350	2460
011	905	1660	14	1400	2550
010	895	1640	15	1435	2620
09	930	1710	16	1465	2670
08	950	1740	17	1475	2690
07	990	1810	18	1490	2710
06	1015	1860	19	1520	2770
05	1040	1900	20	1530	2790
04	1060	1940	23	1580	2880
03	1115	2040	26	1595	2900
02	1125	2060	27	1605	2920
01	1145	2090	28	1615	2940
1	1160	2120	29	1640	2980
2	1165	2130	30	1650	3000

WRITE FOR FREE WALL CHART

Clear, legible type that's easy to read. Smudgeproof, waterproof backing. No obligation. If your DYNA-KILN dealer's supply is exhausted write for your FREE wall chart. Address: L & L MFG. CO., Chester, Penna.



PYROMETERS



WHY YOU SHOULD USE A PYROMETER

Pyrometers provide the only method by which you can determine the exact temperature in your kiln at all times. During the pre-heat cycle, it is very often necessary not to exceed a very low temperature for various periods of time. At the maturing point under varied firing conditions, it is desirable to take temperature readings at various points of your kiln. In the Dyno-Kiln, provision has been made to take such temperature readings at critical points.

With the unique design of the Dyno-Kiln switching circuits, temperature differences are easily corrected at the maturing point by measuring the temperature to detect any difference between top and bottom. Then, at the various points the necessary adjustments are easily made by the fine switching controls on every Dyno-Kiln. Thus you can load your kiln to capacity without worrying about temperature differences.

Another important advantage—you may place your load to best advantage without regard to temperature differences. Perfect firings are possible at all times. No more refiring.

Still another great advantage of using the new L & L Pyrometer is that better glaze results are possible when used with the Dyno-Kiln switching action. Control over the flow of glaze is possible by varying the time and temperature factors. This may be accomplished by holding your temperature at a particular level. By observing your pyrometer and using your switches to their best advantage, it is very easy to hold your temperature constant for varying periods of time until through practice you are able to obtain far superior glaze and body results.

Another important reason for using the L & L Pyrometer is to cool your kiln slowly by using a low heat during the cooling cycle. By this method it is frequently possible to obtain much better glaze and body results, particularly with fine porcelain work.

*The new specially designed L & L Pyrometer is manufactured for us to our specifications. Accuracy is of a very high order and is 2% of full scale deflection. The scale is 3" long. This assures a very close reading between indicating points. The face of the L & L Pyrometer is of a new open-face design which allows much greater visibility. You can **DEPEND** on the completely new L & L Pyrometer.*

DYNA-KILN FURNITURE

POSTS (ROUND) 3/4" Diameter		POSTS (TRIANGULAR) 13/16" Diameter		POSTS TRIANGULAR 1-3/8" Diameter	
1 1/2"	\$.10	1 1/2"	\$.10	1 1/2"	\$.15
1"10	1"10	1"20
1 1/2"10	1 1/2"10	1 1/2"25
2"15	2"15	2"30
2 1/2"15	2 1/2"15	2 1/2"30
3"15	3"15	3"30
4"20	4"20	4"35
5"25	5"25	5"40
6"30	6"30	6"50

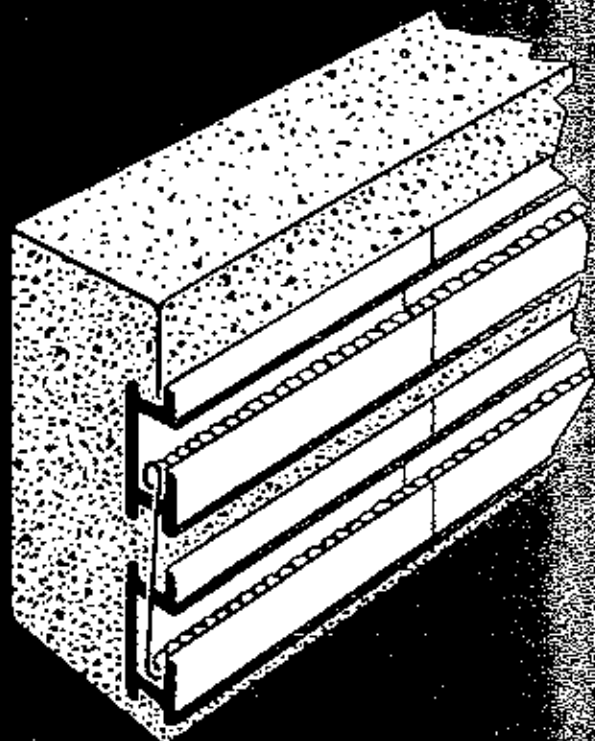
SHELVES

6"x10"	\$1.00
8"x 8"	1.00
9"x 9"	1.50
10"x10"	1.75
11"x11"	2.50
8"x16"	2.50
16"x16"	5.00

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CATALOGUE AND PARTS MANUAL



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GLOW

**ELEMENTS
and ELEMENT
HOLDERS**

exclusively in kilns manufactured by...

